

Work Order ID 70267

Friday, June 17, 2011 1:57:47 PM



Page 1

Item ID: D2666-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Saddle, LH Fwd Aft In 206

Start Date: 6/2/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/3/2011 Req'd Qty: 1.00



Customer: CU-DAR001

Reference: RMA RA111182 - RETURN

Approvals:

Process Plan:

AMF

Date:

1-06-17

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2666

Rev D

100

0.00



QC

Memo

0.00

Quality Control

INSPECT RETURN RA 111182
D2666-1 B 46009

8 uloc 112

LARGE MARKINGS INSIDE HOLE

SADDLE NEEDS ENGINEERING APPROVAL

110

White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum

0.00



Powdercoat

Memo

0.00

Powder Coating

TOUCH UPS NEEDED

1 BL 11-6-20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001

Reference: RMA RA111182

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

1 6 24 11/06/20

130

Identify as per dwg & Stock Location: VBS

0.00



Packaging

Memo

0.00

Packaging

ID AND STOCK UNDER NEW BATCH NUMBER

11/6/20 VBS

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/6/20 MF
11-06-20

W/O:		WORK ORDER CHANGES					
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